

18. A method as set forth in claim 4, wherein a desired wall thickness for the article to be manufactured is achieved at any given point by providing the mould with two or more treatment blocks, which can be set at voltage levels substantially different from each other.

19. A method as set forth in claim 5, wherein a desired wall thickness for the article to be manufactured is achieved at any given point by providing the mould with two or more treatment blocks, which can be set at voltage levels substantially different from each other.

20. A method as set forth in claim 2 wherein the article is manufactured by using two or more processing units, essentially facing each other, by moving the mould in the spraying situation, and/or by changing, during the spraying cycle, one or more process parameters, such as the volume flow, viscosity and/or the like of the manufacturing material or a component thereof, and/or the electrical field, such as the voltage level in one or more treatment blocks of the mould.

### REMARKS

The claims have been amended to eliminate multiple dependency and to improve their format. None of these amendments is believed to involve any new matter. Accordingly, it is respectfully requested that the foregoing amendments be entered, that the application as so amended receive an examination on the merits, and that the claims as now presented receive an early allowance.

Respectfully submitted,



Burton A. Amernick (24,852)  
Pollock, Vande Sande & Amernick, R.L.L.P.  
1990 M Street, N.W., Suite 800  
Washington, D.C. 20036-3425  
Telephone: 202-331-7111